



4535 670 69951

AC Control Unit

SCHEMATIC

DWG. NO. 4535 670 69951		SH 1	1		
REVISIONS					
REV	ECO	DESCRIPTION	DRN BY	ENGR.	DATE
A	2007868	STATUS A RELEASE	HOFFMAN	O'DONNELL	4/27/04
B	2008763	CHG'D FUSE F301 TO 1.5A TD	HOFFMAN	B. ALBING	9/14/04
C	2009952	CHG'D FUSE F301 TO 3A TD	HOFFMAN	B. ALBING	1/25/05
D	2015060	CHG'D R303 & R304 TO 300 OHM 3W	HOFFMAN	O'DONNELL	12/21/06

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		NAME			
		SCHEMATIC			
		AC CONTROL UNIT			
		BOARD			
DO NOT SCALE		D	4535 670 69951		D
DWG. SCALE NONE					
TOOL: VIEWDRAW			SHEET 1 OF 4		
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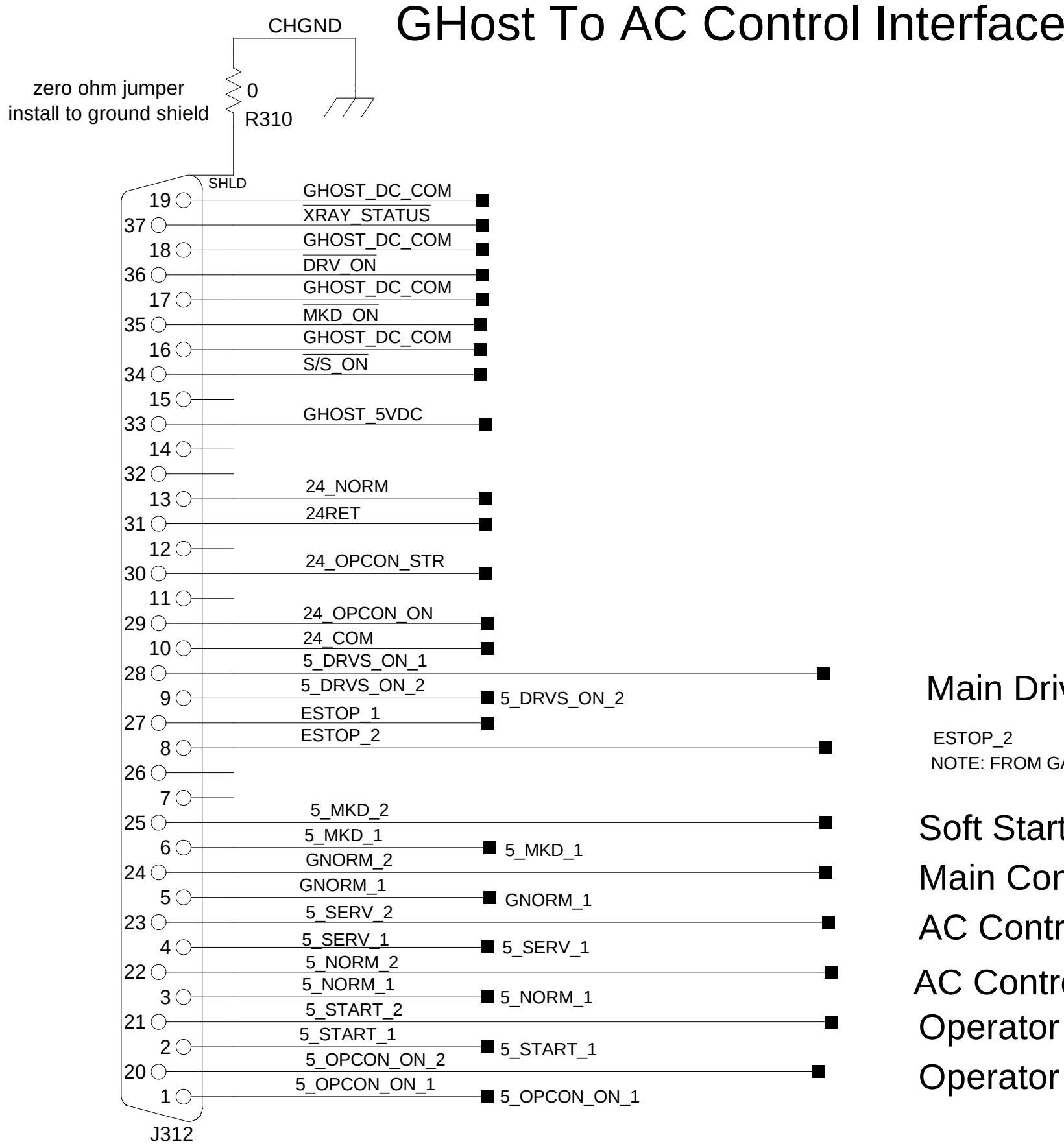
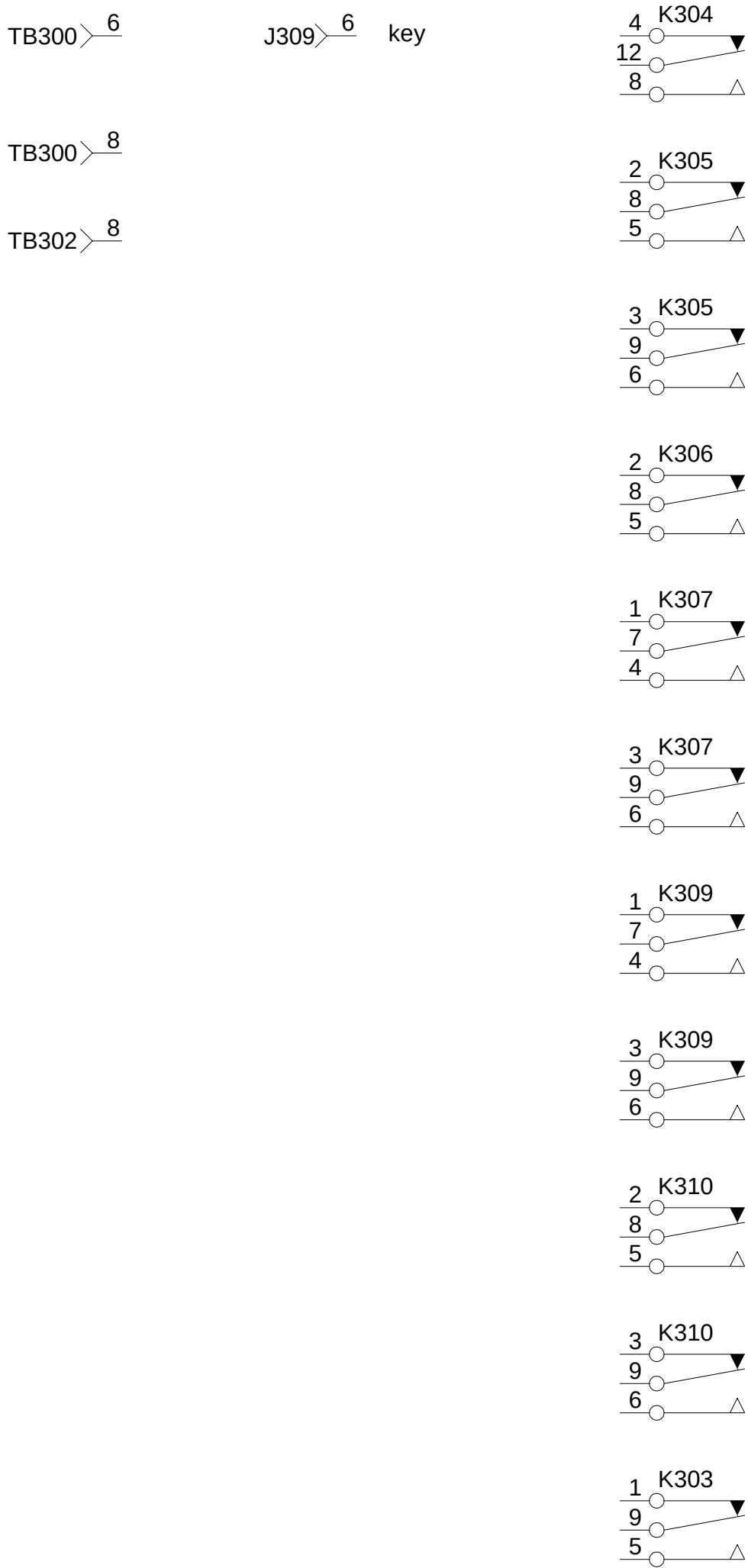
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AC Control To GHost Interface

UNUSED COMPONENTS



Main Drive Power Is On

ESTOP_2
NOTE: FROM GANTRY RIGHT ESTOP 2

Soft Start has completed

Main Contactor has enabled power to remainder of gantry

AC Control Unit Service Panel Key Switch is in the "SERVICE" position

AC Control Unit Service Panel Key Switch is in the "NORMAL" position

Operator Console Momentary Push Button has moved to the start position

Operator Console Is On

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DWN	HOFFMAN	D	4535 670 69951 D
DWG SCALE	NONE		
DO NOT SCALE		SHEET 4	OF 4 REV